

Certificate

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 I/Q-07 2933.00

Name and address of the
certificate holder: **CCT INOX SPA**
Viale San Gimignano 35
20146 Milano MI
Italy

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, point 4.3, with regard to the materials as listed in the scope of approval.

Test basis: **QM System acc. to EN 764-5, Clause 4.2 and
AD 2000-Merkblatt W0**

Audit report no.: 01 202 I/Q-07 2933

Scope: **Manufacture of stainless steel tubes, profiled from strip,
longitudinally welded by TIG process welding and further
processed by heat treatment and surface finishing, see annex to
certificate: 01 202 I/Q-07 2933, revision 05 from 13.05.2025**

Manufacturing plant: see annex 2

Validity: **The certificate is valid from 2025-06-04 until 2028-05-31.**

Cologne, 2025-06-04

Ines Krüger-Führ



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-108a

Annex 2

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 I/Q-07 2933.00

Name and address of the
certificate holder: **CCT INOX SPA**
Viale San Gimignano 35
20146 Milano MI
Italy

Manufacturing plants: CCT INOX SPA
Via Udine 95
20039 Canegrate MI
Italy

Cologne,
2025-06-04

Ines Krüger-Führ



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-999

Scope:		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I point 4.3				<input type="checkbox"/> EN 764-4				<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0				
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:		1	
Company Name:		CCT INOX SPA			CCT INOX SPA				IT		of :		3	
Location:		Viale San Gimignano 35 20146 Milano MI - Italy			Via Udine, 95 20039 Canegrate (MI) - Italy						Date:		13.05.2025	
											Rev.:		05	
Cur	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max		Technical Specifications Requirements		Remarks	
					Thick- ness mm		Ø mm		1=t / 2=kg		Technical Regulations			
					from	Up to	from	Up to	↓	res ult				
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10		

1. Materials according to harmonized European standards (hEN) and European Approval for Materials (EAM) acc. Directive 2014/68/EU

The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

1	X2CrNiMo17-12-2 - (1.4404)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	EN 10217-7	
2	X5CrNi18-10 - (1.4301)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	EN 10217-7	
3	X2CrNi18-9 - (1.4307)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	EN 10217-7	
4	X2CrNiMoN22-5-3 - (1.4462)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	EN 10217-7	
5	X6CrNiMoTi17-12-2 - (1.4571)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	16,0	32,0	-	-	EN 10217-7	



Remarks	+AT = solution annealed	+NT = normalized and tempered	a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary
	+AR = as rolled	+QT = quenched and tempered	
	+M = thermo mechanical treated	+S = soft annealed	
	+N = normalized or normalizing formed	+SR = stress relieved	

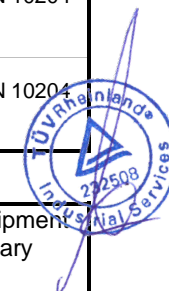
Scope:		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I point 4.3				<input type="checkbox"/> EN 764-4				<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0				
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:		2	
Company Name:		CCT INOX SPA			CCT INOX SPA				IT		of :		3	
Location:		Viale San Gimignano 35 20146 Milano MI - Italy			Via Udine, 95 20039 Canegrate (MI) - Italy						Date:		13.05.2025	
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					from	Up to	from	Up to	↓	res ult				
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10		

2. Materials according to the AD 2000-Code

The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

1	X2CrNiMo17-12-2 - (1.4404)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	AD-2000 W2	Inspection Certificate 3.2 acc. EN 10204 is required.
2	X5CrNi18-10 - (1.4301)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	AD-2000 W2	Inspection Certificate 3.2 acc. EN 10204 is required.
3	X2CrNi18-9 - (1.4307)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	AD-2000 W2	Inspection Certificate 3.2 acc. EN 10204 is required.
4	X2CrNiMoN22-5-3 - (1.4462)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	AD-2000 W2	Inspection Certificate 3.2 acc. EN 10204 is required.
5	X6CrNiMoTi17-12-2 - (1.4571)	EN 10217-7	+AT	Longitudinally welded tubes	0,4	3,0	16,0	32,0	-	-	AD-2000 W2	Inspection Certificate 3.2 acc. EN 10204 is required.

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Scope:		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I point 4.3				<input type="checkbox"/> EN 764-4				<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0				
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:		3	
Company Name:		CCT INOX SPA			CCT INOX SPA				IT		of :		3	
Location:		Viale San Gimignano 35 20146 Milano MI - Italy			Via Udine, 95 20039 Canegrate (MI) - Italy						Date:		13.05.2025	
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					Thick- ness mm		Ø mm		1=t / 2=kg					
					from	Up to	from	Up to	↓	res ult				
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10		

3. Materials according to other standards

The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

1	TP304L (1.4307)	ASTM A 249 / ASME SA 249	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	ASTM A 249 / ASME SA 249	a
2	TP316L (1.4404)	ASTM A 249 / ASME SA 249	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	ASTM A 249 / ASME SA 249	a
3	S31803 (1.4462)	ASTM A 789 ASME SA 789	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	ASTM A 789 ASME SA 789	a
4	TP321 (1.4541)	ASTM A 249 / ASME SA 249	+AT	Longitudinally welded tubes	0,4	3,0	6,0	63,4	-	-	ASTM A 249 / ASME SA 249	a



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